

# Work Order ID 73282

Tuesday, August 30, 2011 1:24:24 PM

*muffin*



*Ship 34 Aug 31*

Page 1

Item ID: D4272-014

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 8/30/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/31/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *CMF*

Date: *11-08-30*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4272

C

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*SP 11-08-31*

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

\*\*\*\*Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*\*

*8/31/08/21*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*8/31/08/21*

*(X)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

**Work Order ID 73282**

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Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Assembly, Lightweight Lid, RH

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Cust Item ID:

Required Date: 8/31/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

PPD  
72882

10/8/31  
11/8/31

616.08.31

W/O:		WORK ORDER CHANGES					
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Work Order ID: 73282

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH





Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:B  
11.04.15 added D4307-265 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4273-042  Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
D4307-265  Placard, Max Load		Manufactured	No			100	Each	7.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST139				7					
				66327				7					
D2530  Handle Weldment		Manufactured	No			100	Each	12.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST506				11					
				70850				1					
				72166				10					
				ST508				1					
				69318				1					
D2535  Spring		Manufactured	No			100	Each	87.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>					
				ST504				87					
				71117				87					

72899 YMF 11-08-31

SP 11-08-31

IX

SP 11-08-31

IX

SP 11-08-31

2x

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Work Order ID: 73282

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No 100 Each 31.0000 2 2



Bushing



Sp 11-08-31

Location

Loc Qty

Loc Code

ST504

31

71853

31

2x

D2690-6 Manufactured No 100 Each 14.0000 2 2



Lanyard Assembly



Sp 11-08-31

Location

Loc Qty

Loc Code

ST020

14

70920

14

2x

D2931 Manufactured No 100 Each 596.0000 2 2



Bumper



Sp 11-08-31

Location

Loc Qty

Loc Code

ST504

596

46064

596

2x

D3912-041 Manufactured No 100 Each 0.0000 1 1



Eyebolt Receiver Assembly

73185  
0.0000  
0.0000



Sp 11/08/31

D3915-041 Manufactured No 100 Each 0.0000 1 1



Light Lid Assembly, Long Basket



12897 MF 11/08/31

D3917-3 Manufactured No 100 Each 13.0000 6 6



Washer



Sp 11-08-30

Location

Loc Qty

Loc Code

ST092

13

72142

13

6x

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Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-3 Manufactured No

100

Each

18.0000

2

2



Gas Spring Stud, Lid



SP 11-08-30

Location

Loc Qty

Loc Code

ST096

18

71875

18

2x

D3953-7 Manufactured No

100

Each

15.0000

2

2



Spring Spacer



SP 11-08-30

Location

Loc Qty

Loc Code

ST096

15

65053

4

71885

11

2x

D3953-9 Manufactured No

100

Each

18.0000

2

2



Gas Spring Washer



SP 11-08-30

Location

Loc Qty

Loc Code

ST096

18

69025

4

71869

14

2x

D3953-17 Manufactured No

100

Each

6.0000

2

2



Gas Spring Spacer



SP 11-08-30

Location

Loc Qty

Loc Code

ST096

6

71870

6

2x

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 8/30/2011

Required Date: 8/31/2011


Start Qty: 1.00

Required Qty: 1.00

D3953-19      Manufactured      No      100      Each      5.0000      1      1  
  
 Gas Spring Bracket


Location	Loc Qty	Loc Code
ST096	5	
59213	1	
68462	4	

sp 11-08-30

D3953-21      Manufactured      No      100      Each      4.0000      1      1  
  
 Gas Spring Bracket


Location	Loc Qty	Loc Code
ST096	4	
68463	4	

-1x  
 sp 11-08-30

D3969-3      Manufactured      No      100      Each      5.0000      1      1  
  
 Spring (Basket Lid)

Location	Loc Qty	Loc Code
ST272	5	
64285	1	
68925	4	

1x  
 sp 11-08-30

D4021-5      Manufactured      No      100      Each      2.0000      1      1  
  
 Blanking Plate

Location	Loc Qty	Loc Code
GA	2	
70349	2	

sp 11-08-31  
 2x

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

D4150-041	Manufactured	No	100	Each	1.0000	1	1
Attachment Arm Assembly							8p 11-08-30

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST134	1			
			71157	1			1x
D4151-041	Manufactured	No		100	Each	0.0000	1
Basket Fwd Hardpoint Assembly, Lower							
D4151-043	Manufactured	No		100	Each	1.0000	1
Basket Fwd Hardpoint Assembly, Upper							

*Handwritten notes: 73285, 8 71156, 8 11/08/31, 8 11/08/31*

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST134	1			
			71156	1			
AN3-10A	Purchased	No		100	Each	104.0000	3
Bolt							8p 11-08-30

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST351	104			
			117795	104			
AN3-14A	Purchased	No		100	Each	80.0000	4
Bolt							8p 11-08-30

*Handwritten notes: m117313 3A*

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST352	80			
			117872	80			
							4x

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 73282

Parent Item: D4272-014



Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 8/30/2011



Required Date: 8/31/2011

Start Qty: 1.00



Required Qty: 1.00

AN3-20A Purchased No 100 Each 130.0000 2 2  
  
 Bolt  SP 11-08-30



Location	Loc Qty	Loc Code
ST352	130	
115371	30	
117441	100	

AN4-12 Purchased No 100 Each 75.0000 3 3  
  
 Bolt  SP 11-08-30

Location	Loc Qty	Loc Code
ST357	75	
117514	25	
118626	50	

AN4-13A Purchased No 100 Each 1,316.000 6 6  
  
 Bolt  SP 11-08-30

Location	Loc Qty	Loc Code
ST357	1316	
118078	594	
118351	222	
118706	500	

AN4C15 Purchased No 100 Each 26.0000 1 1  
  
 BOLT  Sp 11-08-30

Location	Loc Qty	Loc Code
ST358	26	
117764	1	
118091	10	
118652	15	

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 73282

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No 100 Each 116.0000 2 2  
Bolt

Location Loc Qty Loc Code

ST337 22  
118422 22  
ST339 94  
117872 44  
118706 50

SP 11-08-30

AN5-21A Purchased No 100 Each 36.0000 2 2  
Bolt

Location Loc Qty Loc Code

ST339 36  
114714 36

SP 11-08-30

AN310-4 Purchased No 100 Each 42.0000 3 3  
NUT

Location Loc Qty Loc Code

ST324 42  
118112 42

SP 11-08-30

AN310C4 Purchased No 100 Each 50.0000 3 3  
Nut

Location Loc Qty Loc Code

ST324 50  
116741 1  
117395 19  
118090 10  
118626 20

SP 11-08-30

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

100

Each

1,533.000

2

2



Cherry Rivets

Sp 11-08-30

LocationLoc QtyLoc Code

GA

994

118626

994

2x

ST321

406

111636

48

117505

323

117601

35

WA018

133

107939

133

MS21042L3

Purchased

No

100

Each

1,662.000

9

9



Nut

Sp 11-08-30

LocationLoc QtyLoc Code

ST300

1662

117441

45

2x

117601

400

117885

217

118451

1000

MS21042L4

Purchased

No

100

Each

3,962.000

6

6



Nut

Sp 11-08-30

LocationLoc QtyLoc Code

ST300

3962

117441

51

117601

637

117885

1274

118451

2000

6x

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Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,083.000

4

4



Nut



SP 11-08-30

Location

Loc Qty

Loc Code

ST300

1083

116105

5

116548

53

117441

439

117611

90

118179

496

4x

MS24665-151

Purchased

No

100

Each

422.0000

4

4



Cotter Pin



SP 11-08-30

Location

Loc Qty

Loc Code

ST309

422

17566

422

4x

MS24665-300

Purchased

No

100

Each

250.0000

2

2



Cotter Pin



SP 11-08-30

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

50

116823

50

2x

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W/O:		WORK ORDER CHANGES					
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Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

100

Each

2,166.000

2

2



WASHER



SP 11-08-30.

Location

Loc Qty

Loc Code

ST297

2166

117316

166

117887

1000

118614

1000

2x

NAS1149F0332P

Purchased

No

100

Each

188.0000

14

14



WASHER



SP 11-08-30

Location

Loc Qty

Loc Code

ST275

188

117735

75

118354

110

17317

3

14x

NAS1149C0432R

Purchased

No

100

Each

4,552.000

2

2



Washer



SP 11-08-30.

Location

Loc Qty

Loc Code

ST297

4552

117291

4552

2x.

NAS1149F0432P

Purchased

No

100

Each

100.0000

18

18



Washer



SP 11-08-30

Location

Loc Qty

Loc Code

ST275

100

117291

8

118612

92

18x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item: D4272-014



Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R Purchased No

100

Each

496.0000

3

3



Washer



Sp 11-08-30

## Location

## Loc Qty

## Loc Code

FP-B

3

115358

3

ST297

493

117735

493

3x

NAS1149F0563P Purchased No

100

Each

184.0000

4

4



Washer



Sp 11-08-30

## Location

## Loc Qty

## Loc Code

ST297

184

117735

184

4x

NAS1515H4L Purchased No

100

Each

574.0000

2

2



WASHER



Sp 11-08-30

## Location

## Loc Qty

## Loc Code

FG

36

103691

36

ST277

538

117363

38

118709

500

2x

MS17984-C413 Purchased No

100

Each

21.0000

2

2



PIN, QUICK RELEASE



Sp 11-08-30

## Location

## Loc Qty

## Loc Code

ST315

21

114340

1

118612

20

2x

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

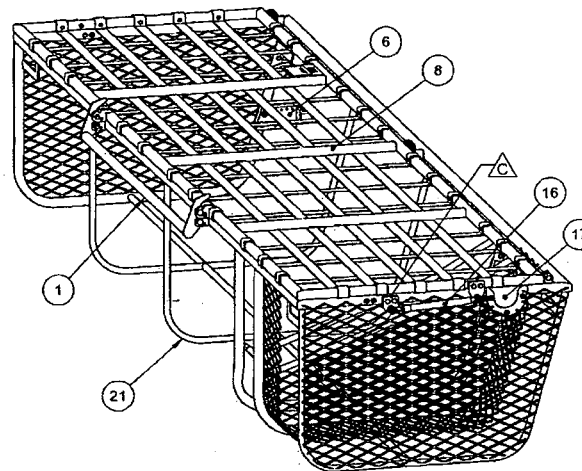
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

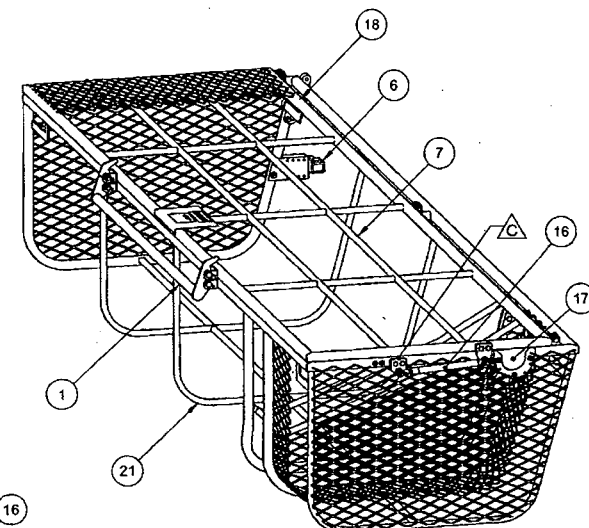


ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3959-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1	1	1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2	2	2	AN3-16A	BOLT
28		2	2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33		2	2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN980JD8)
44	14	14	14	14	NAS1149R0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

△  
△



**D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)**  
**D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)



**D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)**  
**D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
 2011-01-18

C	UPDATED D4273-041/042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION C-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY: 2; ITEM 44 QTY (-4) (B5-1), RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH		
DRAWN	SC		
CHECKED	SC		
MFG. APPR.	SC		
APPROVED	SC		
DE APPR.	SC		
DATE	10.12.23		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4272</b> SHEET 1 OF 3 TITLE <b>BASKET ASSY</b> SCALE <b>NTS</b> COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR FOR ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: -011/-012: 73 lbs APPROX  
 -013/-014: 58 lbs APPROX

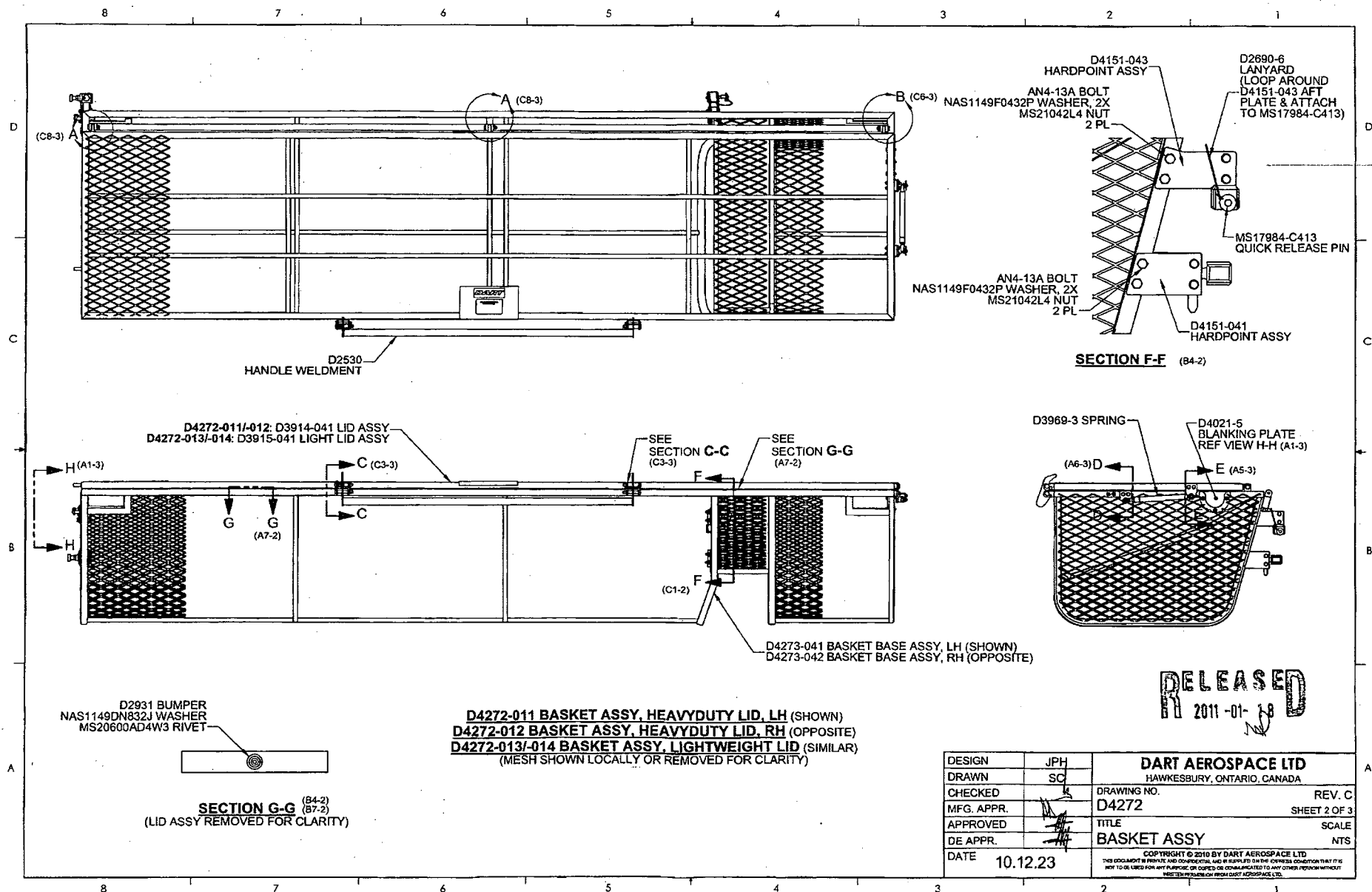
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

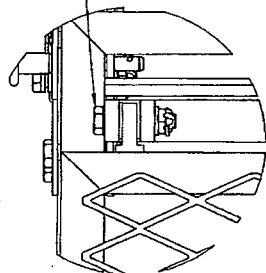
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

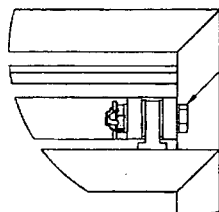
**NOTE:** Date & initial all entries

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



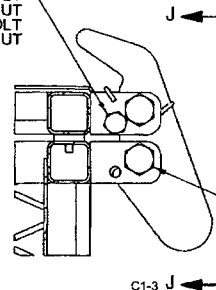
**DETAIL A** (D8-2)  
(D9-2)

D4272-011/-012: AN3-16A BOLT  
MS21042L3 NUT  
D4272-013/-014: AN3-20A BOLT  
MS21042L3 NUT



**DETAIL B** (D3-2)

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN

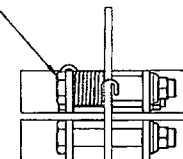


**SECTION C-C** (B5-2)  
(B7-2)

D4272-011/-012: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4272-013/-014: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT

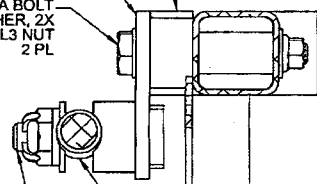


D2530  
HANDLE WELDMENT  
REF

**VIEW J-J** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

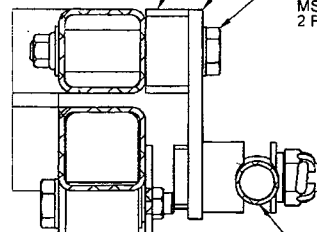


D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

**SECTION D-D** (B2-2)

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** (B1-2)

AN3-10A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
3 PL

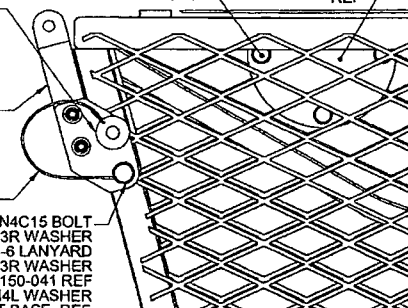
MS17984-C413  
QUICK RELEASE PIN

D4150-041  
ARM ASSY

D2690-6  
LANYARD  
(ATTACH TO  
MS17984-C413)

AN4C15 BOLT  
NAS1149C0463R WASHER  
D2690-6 LANYARD  
NAS1149C0463R WASHER  
D4150-041 REF  
NAS1515H4L WASHER  
BASKET BASE, REF  
NAS1515H4L WASHER  
D4150-041 REF  
NAS1149C0463R WASHER  
AN310C4 CASTELLATED NUT  
MS24665-151 COTTER PIN

D4021-5  
BLANKING PLATE  
REF



**RELEASED**  
R 2011-01-18

**VIEW H-H** (B8-2)

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	5	DRAWING NO.	REV. C
MFG. APPR.	11	<b>D4272</b>	SHEET 3 OF 3
APPROVED	11	TITLE	SCALE
DE APPR.	11	<b>BASKET ASSY</b>	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries